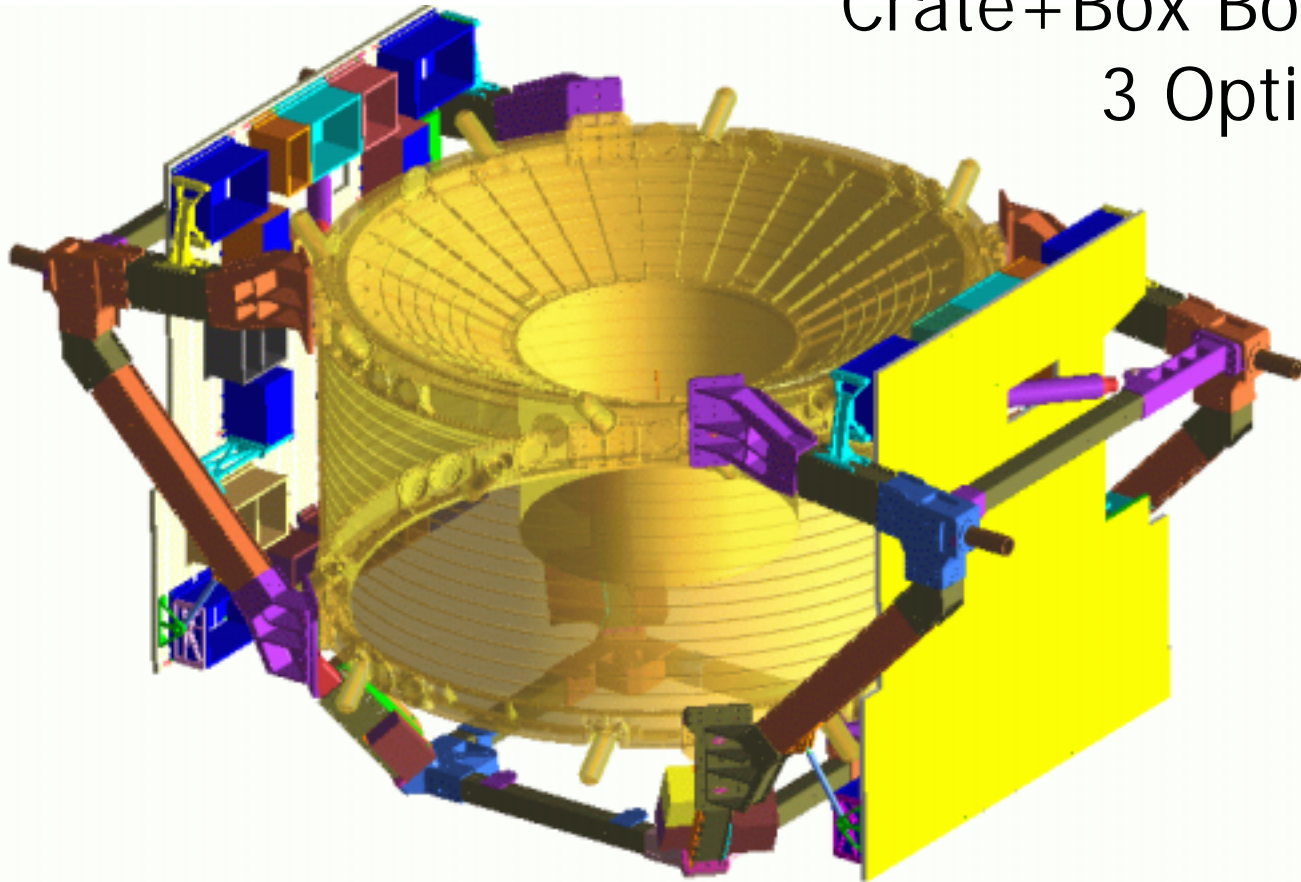


AMS-02 OVERVIEW

Crate+Box Bonding
3 Options...

*Strap,
Flap,
Gap*



1.BONDING VIA STRAP

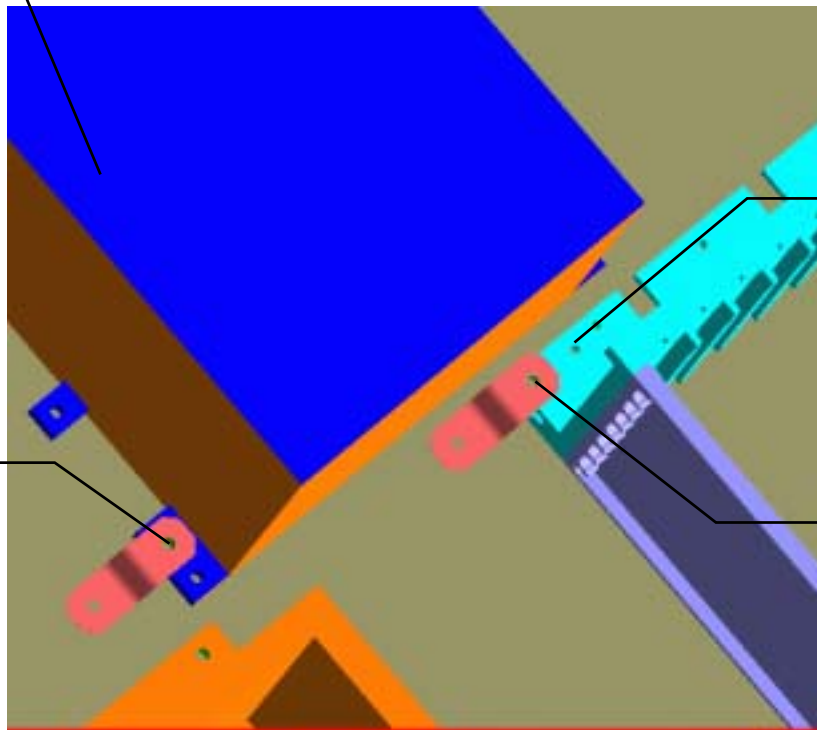
**NO Additional
hole for helicoil
#4 (M3): will be
used the screw
for one
connector**

***Internal to
external
bonding for
crates /xpd***

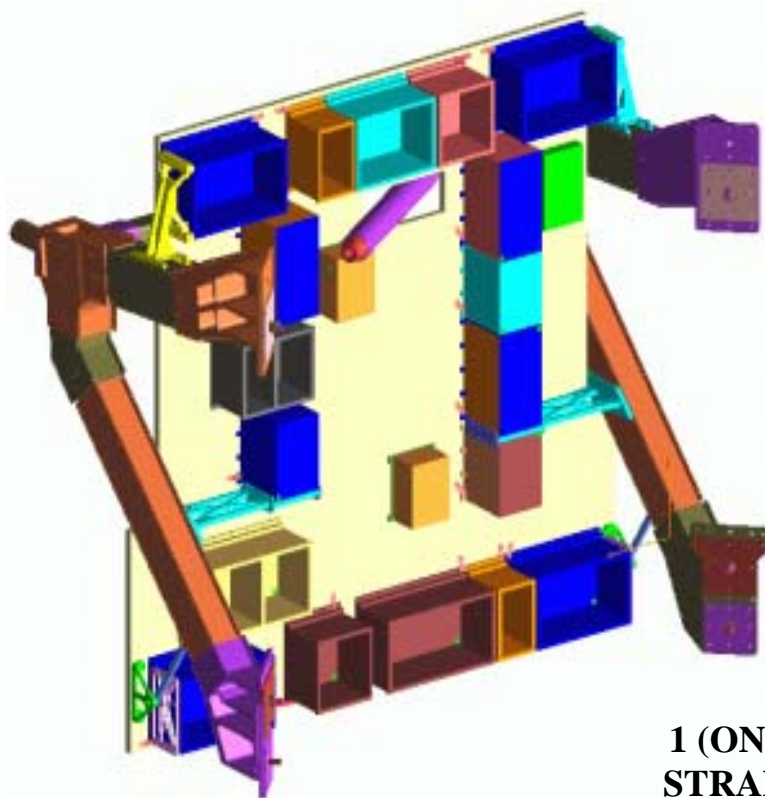
**On CRATE :
additional hole
for helicoil #4
(M3)**

**On CRATE
main wall : hole
with helicoil
#10(M5)**

**On XPD main
wall : hole
with helicoil
#10 (M5)**

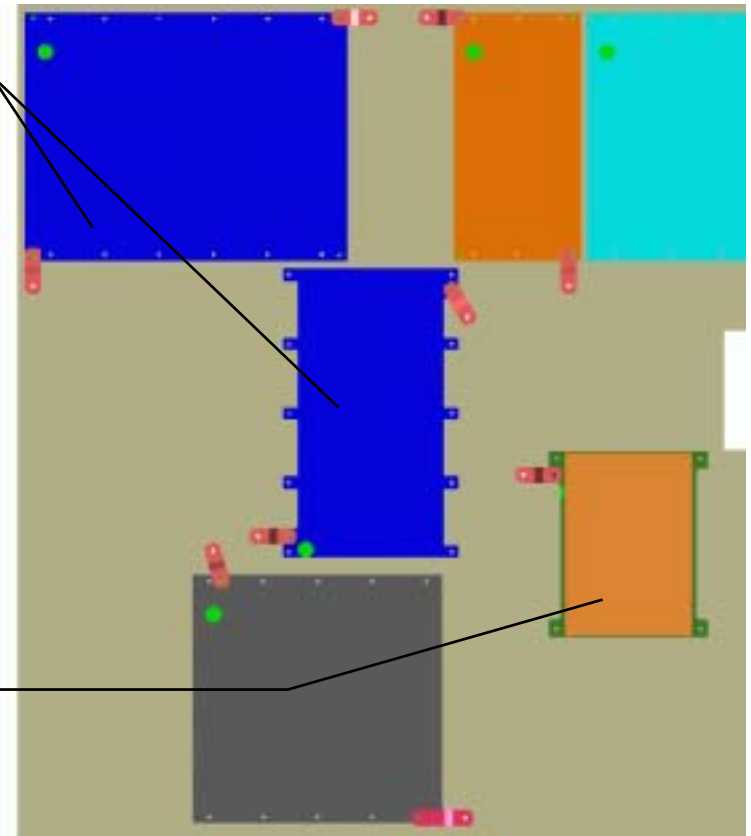


CRATES on MAIN RADIATOR: BONDING STRAPS

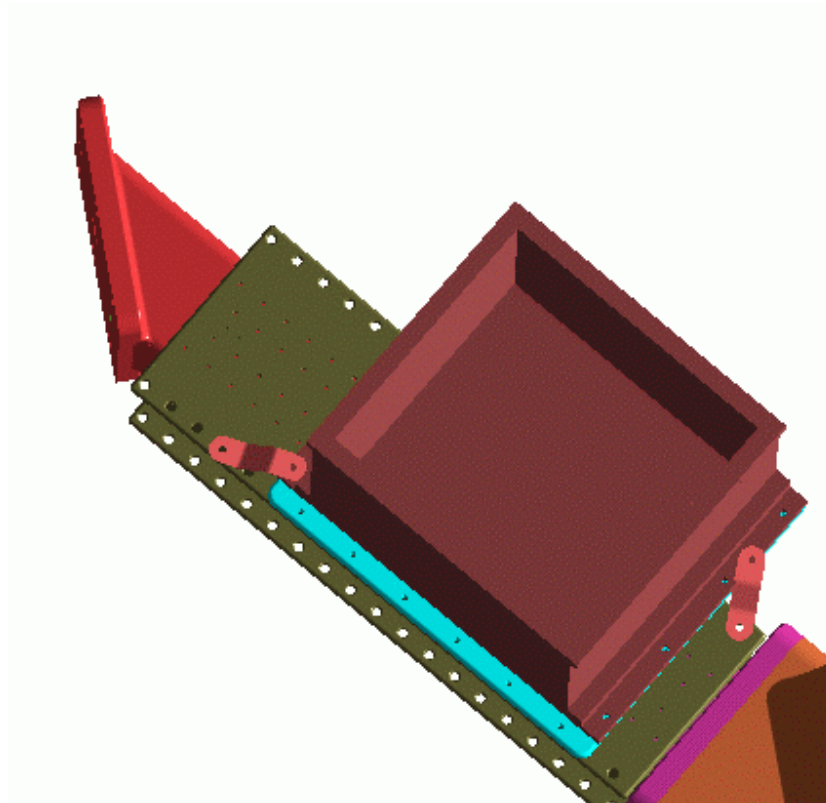


**2 (TWO)
BONDINGS
STRAPS
FOR EACH
CRATE and
XPD**

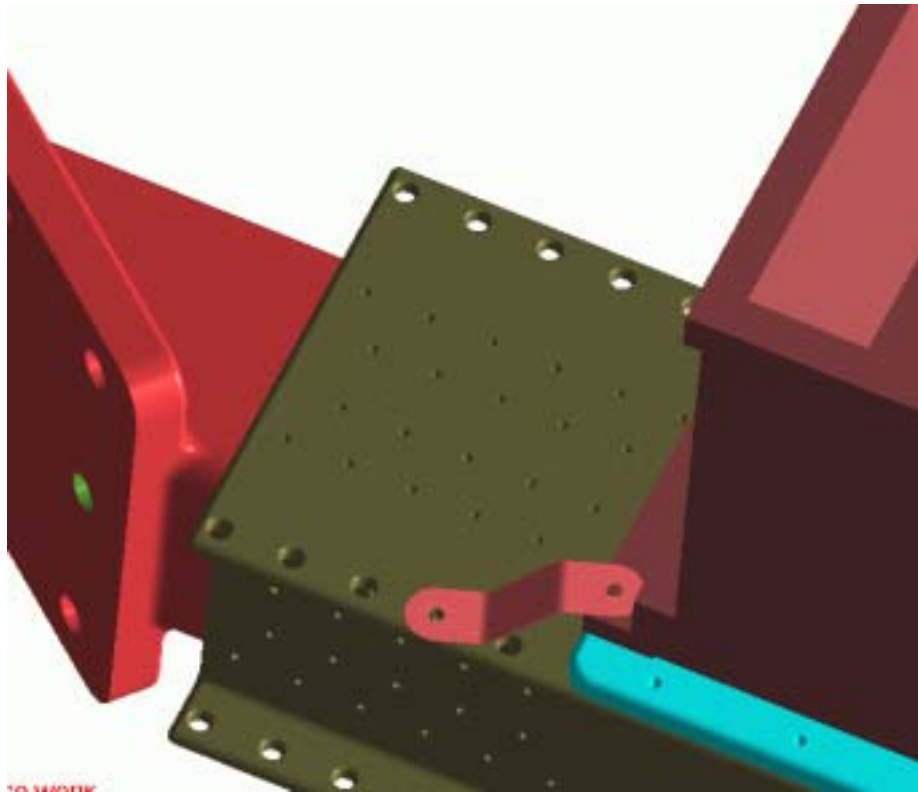
**1 (ONE) BONDING
STRAP FOR EACH
SHV**



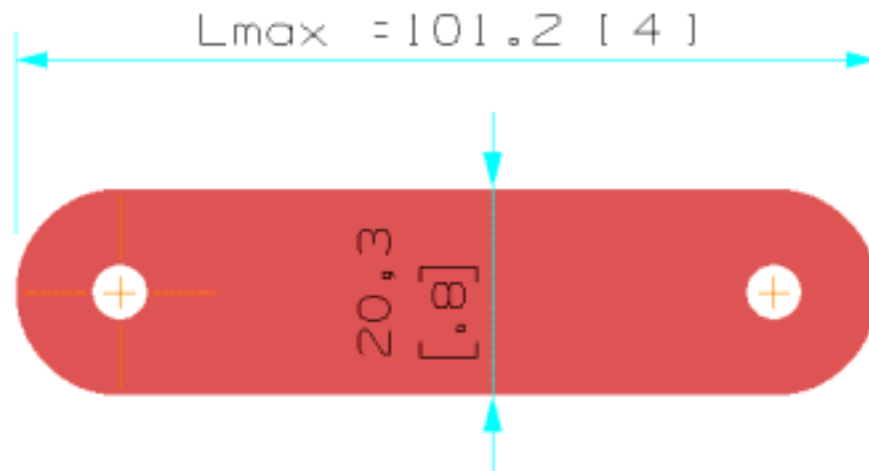
BONDING E-CRATE\USS



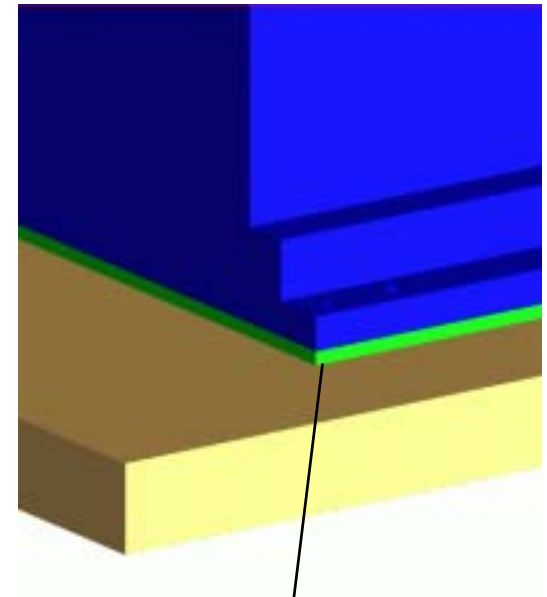
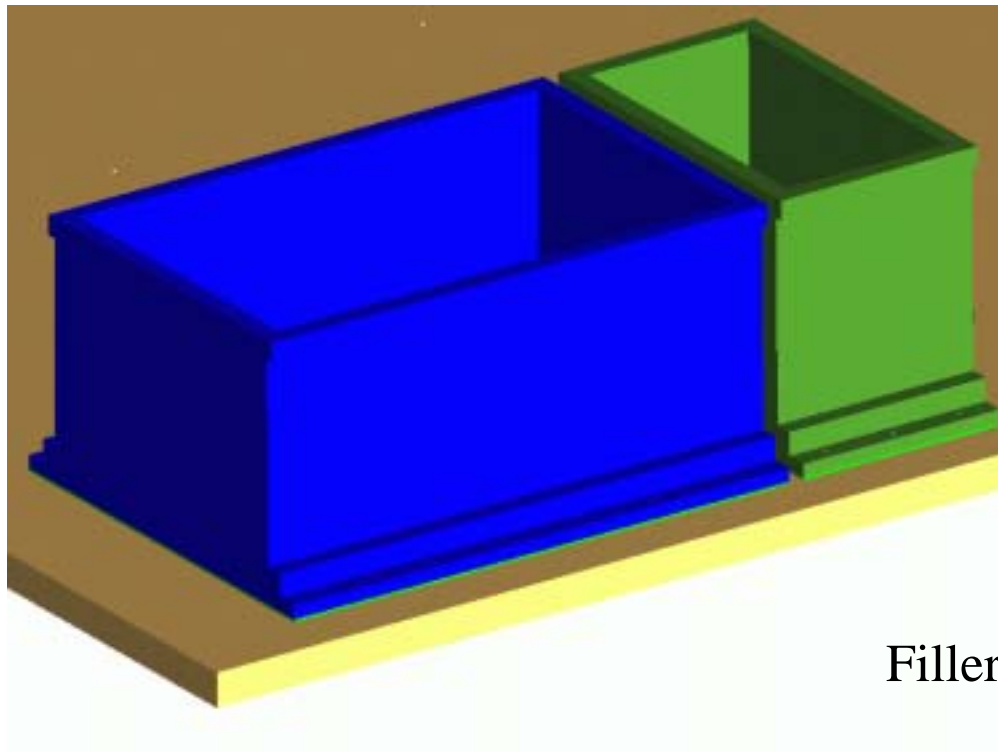
BONDING E-CRATE\USS DETAIL



BONDING STRAP



2.BONDING VIA MATING SURFACE



Filler : SIGRAFLEX

3.BONDING VIA LINKS

